

conductive traces includes laser drilling the opening in the stretchable member, and wherein adding a first set of flexible conductors to the stretchable member includes adding meandering conductors to the stretchable member, and wherein adding a second set of flexible conductors to the stretchable member includes adding meandering conductors to the stretchable member.

23. The method of claim **20**, further comprising adding additional stretchable material to the stretchable member such that the second set of conductive traces and the second component are at least partially surrounded by the stretchable member.

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